



THIRTY 30 SERIES



DRAWING #
11-3101-H

REVISIONS		
REV.	DESCRIPTION	DATE
H	Changed ST-RT 4x2x11ga to 3/16	8/5/2014

HB-3X50 CUT LIST 30th Anniversary 50 series cut list

Part #	Drawing #	Material	Manufacturing Quantities	Length	REORDER	Qty
			1	inches	Qty.	
FLOOR FRAME	11-1212,14, 15	ST-FI 1/4x1-1/2	2	15-3/8	160'	6 CUTS
FLOOR FRAME	11-1212,14, 15	ST-FI 1/4x1-1/2	2	23-1/4		6 CUTS
FLOOR FRAME	11-1212,14, 15	ST-FI 3/8x1-1/2	1	31-3/16	960'	SEE NOTE 1
FLOOR FRAME	11-1212,14, 15	ST-FI 3/8 x 1-1/2	1	38-1/8		SEE NOTE 1
FLOOR FRAME	11-1211	ST-FI 3/8x1-1/2	4	83-7/16		SEE NOTE 1
FLOOR FRAME SIDES	11-1211	ST-FI 3/8x4	2	93	620'	SEE NOTE 2
RUB RAIL HB3350	11-1204	ST-FI 3/8x4	2	47-5/16		SEE NOTE 2
RUB RAIL BLOCKS	11-1124	ST-FI 3/8x4	4	3-3/8		SEE NOTE 2
FLOOR FRAME	11-1212,14, 15	ST-FI 3/8x4	1	83-3/4	240'	24 PCS
FLOOR FRAME	11-1212,14, 15	ST-ST 1-1/2 x .120	2	23-1/4	240'	SEE NOTE 3
FLOOR FRAME	11-1212,14, 15	ST-ST 1-1/2 x .120	2	29-1/2		SEE NOTE 3
HEADACHE RACK	11-1304	ST-ST 2 x 14ga.	1	79-1/4	280'	42 PCS
HEADACHE RACK	11-1301	RT-4 x 2 x 3/16	1	143-5/8	480'	40 PCS
HEADACHE RACK LOUVER	11-1304	ST-RT-1/2x1-1/2x.065	1	39-3/16	640'	SEE NOTE 4
HEADACHE RACK LOUVER	11-1304	ST-RT-1/2x1-1/2x.065	1	42-7/8		SEE NOTE 4
HEADACHE RACK LOUVER	11-1304	ST-RT-1/2x1-1/2x.065	1	46-5/8		SEE NOTE 4
HEADACHE RACK LOUVER	11-1304	ST-RT-1/2x1-1/2x.065	1	48		SEE NOTE 4
				OVERALL LENGTH	CUT LENGTH	
SIDE RAIL HB3250	11-1253	ST-RT 3x1x14ga.	1	41-1/16	22"	
SIDE RAIL HB3350	11-1254	ST-RT 3x1x14ga.	1	67-1/16	35"	384'
SIDE RAIL HB3550	11-1255	ST-RT 3x1x14ga.	1	115-1/16	59"	
HYDRA BEDS 3250						
FLOOR FRAME	11-1212	ST-FI 3/8 x 1-1/2	3	83-7/16		
RUB RAIL BLOCKS	11-1122	ST-FI 3/8x4	2	3-3/8		
FLOOR FRAME SIDES	11-1212	ST-FI 3/8x4	2	80		
RUB RAIL HB3250	11-1204	ST-FI 3/8x4	2	34-5/16		
HYDRA BEDS 3550						
FLOOR FRAME	11-1213	ST-FI 3/8 x 1-1/2	5	83-7/16		
RUB RAIL BLOCKS	11-1125	ST-FI 3/8x4	6	3-3/8		
FLOOR FRAME SIDES	11-1213	ST-FI 3/8x4	2	117		
RUB RAIL HB3550	11-1204	ST-FI 3/8x4	2	71-5/16		



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NOTES

NOTE 1	NOTE 2	NOTE 3	NOTE 4			
ST-FI 3/8x1-1/2	ST-FI 3/8x4	ST-ST 1-1/2x.120	ST-RT 1/2x1-1/2x.065			
24 STICKS	24 STICKS	TRIM VERY LITTLE	8 STICKS			
2 CUTS @ 83-7/16	2 CUTS @ 93	12 STICKS	5 CUTS @ 39-3/16			
1 CUT @ 38-1/8	1 CUT @ 47-5/16	4 CUTS @ 28-1/4	8 STICKS			
1 CUT @31-3/16	1 CUT @ 3-3/8	4 CUTS @ 29-1/2	5 CUTS @ 42-7/8			
24 STICKS	6 STICKS		8 STICKS			
2 CUTS @ 83-7/16	5 CUTS@ 47-5/16		5 CUTS @ 46-5/8			
KEEP DROP	1 STICK		8 STICKS			
	ALL@ 3-3/8		5 CUTS @ 48			

2 BIN SYSTEM

ALL HB-3XX0 BEDS

Part #	Drawing #	Material	Manufacturing Quantities	Length	REORDER	Qty
			1	inches	Qty.	
RESERVOIR	11-1303	ST-FI 1/8 x 3	1	39	120'	
CYLINDER DOOR	11-1202	ST-FI 1/4 x 3/4	1	7-1/4	60'	
FRAME RAIL	11-1105 & 6	ST-FI 1/4 x 1-1/4	2	2-5/8	40'	
FRAME RAIL	11-1105 & 6	ST-FI 1/4x1-1/4	2	9-11/16	160'	
REAR ASSEMBLY	11-1404	ST-FI 1/4 x 1-1/2	1	1-3/8	20'	
FLOOR FRAME	11-1212,14, 15	ST-FI 1/4x1-1/2	2	3-3/8	40'	
REAR ASSEMBLY	11-1401	ST-FI 3/8x3/4	1	2	20'	
REAR ASSEMBLY HB3x00	11-1408	ST-FI 3/8 x 3/4	1	68 1/2	20'	
REAR ASSEMBLY HB3x50	11-1409	ST-FI 3/8 x 3/4	1	76 1/2	20'	
FRAME RAIL	11-1105 & 6	ST-FI 3/8 x 1-1/4	2	2-1/8	40'	
MARRIAGE	11-1122,24, & 25	ST-FI 3/8 x 1-1/4	2	3-1/2	60'	
FLOOR FRAME	11-1212,14, 15	ST-FI 3/8x1-1/2	2	3-1/4	60'	
10" CHANNEL	11-1102	ST-FI 1/2x6	1	8	60'	
RESERVOIR TUBE	11-1303	ST-MT 1-1/2x14ga	1	6	60'	

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PRECUT		ALL HB-3XX0 BEDS				
REAR ASSEMBLY 100 SERIES	11-2404	ST-ST 4X1/2X83.5A	1	83-5/8	48 PCS	PRECUT
REAR ASSEMBLY 50 SERIES	10-2412	ST-ST 4X1/2X91.5A	1	91-5/8	24 PCS	PRECUT
FRAME ASSEMBLY	11-1102	ST-CI 10" PRECUT	1	33-7/16	49 PCS	PRECUT
FRAME ASSEMBLY	11-1101	ST-CI 8" PRECUT	1	29-15/16	49 PCS	PRECUT
DROPHITCHES		ALL HB-3XX0 BEDS				
UPRIGHT HITCH TUBE	10-1600	ST-RT 4x2x1/4	2	12-3/8	140'	
CROSS HITCH TUBE	10-1600	ST-RT 4x2x1/4	1	29-15/16		
FRAMES		ALL HB-3XX0 BEDS				
FRAME RAIL 3100	11-1103	ST-CI 6x8.2#	2	88-7/16		
FRAME RAIL 32X0	11-1103	ST-CI 6x8.2#	2	102-7/16		
FRAME RAIL 33X0	11-1103	ST-CI 6x8.2#	2	115-7/16		
FRAME RAIL 3550	11-1103	ST-CI 6x8.2#	2	139-7/16		
ARMS		ALL HB-3XX0 BEDS				
3100 SERIES ARMS	11-1502	ST-ST-3-1/2 x5/16	1	93-7/8		
3XX0 SERIES ARMS	11-1504	ST-ST-3-1/2 x5/16	1	109-7/8	600'	60 ARMS
ARM ASSEMBLY	11-1501 & 3	STC-FIC 5/8 x 2-1/2CF	2	16-3/4	96'	64 PCS
PIN MATERIAL		ALL HB-3XX0 BEDS				
ML CYLINDER BASE	RE-PN-1X375 (10-1711)	STC-CR 1x4142	1	3-3/4	120'	
MAIN LINKAGE REAR	RE-PN-1X300 (10-1703)	STC-CR 1x4142	1	3-5/8		
ARM ROD END 3x00 & 3X50	RE-PN-1X301	STC-CR 1x4142	2	3		
SPINNER PIN	FP-SP118A-1 (90-1601)	STC-CR 1-1/8x4142	2	13	120'	
FEEDER PIN	HF-HF12-42 (30-1414)		2	21.5		
HINGE PIN	10-1701	STC-CR NITRO 1X6"	2	6-1/32	300 PCS	PRECUT
BEARING PIN		STC-CR 1X6 HT TREAT	1	6	240 PCS	PRECUT

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8/5/2014